



**PROFIT FROM
OUR EXPERIENCE**

H-Series

THE "WORKHORSES" OF THE BLOW MOLDING INDUSTRY



H-111S
Single Station Machine



H-111
Double Station Machine



H-121S
Single Station Machine



H-121
Double Station Machine



H-155
Double Station Machine

Bekum America Corporation

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H-Series Technical Data

Single Sided Machines

Machine		H-111S	H-121S	
Clamp Force	U.S. Tons / kN	3.4 / 31	7.8 / 70	
Dry Cycle	Sec.	1.8	1.7	
Maximum Article Capacity				
1 Cavity	Liters	3	5	
Standard Center Line Distances (mm)				
2 Cavities		100	125 / 140	
3 Cavities		60	85 / 100	
4 Cavities			70	
5 Cavities			60	
6 Cavities			50	

Double Station Machines

Machine		H-111	H-121	H-155
Clamp Force	U.S. Tons / kN	3.4 / 31	7.8 / 70	11.2 / 100
Dry Cycle	Sec.	1.8	1.7	2.2
Maximum Article Capacity				
2 Cavities	Liters	3	5	8
Standard Center Line Distances (mm)				
4 Cavities		100	125 / 140	200 / 215
6 Cavities		60	85 / 100	115 / 125
8 Cavities			70	85 / 100
10 Cavities			60	80
12 Cavities			50	70
16 Cavities				50

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